



280 LOW VOC GLAZE 280 LINE

PRODUCT DESCRIPTION

280 LOW VOC Glaze high performance urethane is designed specifically for kitchen and bathroom refinishing. **280 LOW VOC Glaze** dries to a porcelain-like finish and maintains exceptional gloss & color retention.

280 LOW VOC Glaze offers a superior coating for:

- Porcelain
- Ceramic Tile
- Acrylic
- Fiberglass
- Cultured Marble

MIXING: **280 LOW VOC Glaze** is a two component system consisting of the base (component B) and activator (280X2030A). Both components' temperature must be above 55° before intermixing. Mixing ratio is 4 parts component B to 1 part component A (280X2030A) by volume. Thoroughly mix prior to use. This product has a pot life of 4-6 hours.

THINNING: Use **280 LOW VOC Reducer** (560X4327) at 1-2 parts by volume.

CLEAN UP: Acetone

SURFACE PREPARATION: Surface must be clean, dry, and free of moisture, oil, grease, loose paint, rust, silicone, polishes and waxes. **Note*** Acrylic urethanes are especially sensitive to moisture.

APPLICATION: Apply using an HVLP spray system equipped with a 1.0mm up to 1.5mm air cap set or conventional air system.

TECHNICAL INFORMATION

PHYSICAL PROPERTIES

Type	Two-Component Acrylic Urethane
Components - Two	Base (Component B) Catalyst (280X2030A)
Volume Solids	52.53 ± 2% Activated
Gloss (Component B)	High Gloss (280) 90% + on a 60° gloss meter Satin (276) 20% - 25% on a 60° gloss meter
Coverage (Varies by Color)	One catalyzed gallon will cover approximately 740 sq ft/gal @ 1 mil
Recommended DFT	1.5 – 3.0 mils dry film
VOC	2.8 lb/gal or less
Dry to Touch	1 hour @ 77° F
Dry to Use	24 hours @ 77° F
Flash Point	64° F
Pot Life	4-6 hours *Do not use material that has exceeded its pot life
Shelf Life	One year
Recommended Primer	Crosslink Adhesive 480X1919 or 2000 Epoxy Primer 346W0194B

06/17

The technical data furnished are true and accurate to the best of our knowledge at the date of issuance. It is subject to change without prior notice. It is suggested the user verify with Sumter Coatings, Inc. prior to specifying or ordering. Test results are believed to be reliable; however, no guarantee of accuracy is given or implied. We guarantee all products to conform to Sumter Coatings, Inc.'s quality control standards. Liability, if any, is limited to replacement of product. No other warranty or guarantee of any kind, expressed or implied, is made by Sumter Coatings, Inc., including fitness for a particular purpose.