



PRODUCT DESCRIPTION

2000 Epoxy Primer is a superior, high performance epoxy primer system designed for kitchen and bathroom refinishing.

2000 Epoxy Primer is an excellent undercoat on:

- Porcelain
- Ceramic Tile
- Bathroom Partitions
- Fiberglass
- Acrylic Inserts
- Formica Countertops

MIXING & APPLICATION

- **2000 Epoxy Primer** is a two-component system consisting of the base and catalyst (346X2200A).
- Both components' temperature must be above 55° F before intermixing.
- Mixing ratio is four parts base to one part 2000 Epoxy Catalyst (346X2200A) by volume.
- Thoroughly mix by mechanical agitation prior to use, if possible.
- This product has a 10 – 15 minute induction time after mixing and has a pot life of approximately two hours.

THINNING: Not recommended.

CLEAN UP: Acetone

SURFACE PREPARATION: Surface must be clean, dry, and free of moisture, oil, grease, loose paint, rust, silicone, polishes and waxes.

APPLICATION: Apply using an HVLP spray system equipped with a 1.0mm up to 1.5mm air cap set or conventional air system.

NOTE: For porcelain and ceramic, it is recommended to etch with an acid based cleaning solution prior to application of primer.

TECHNICAL INFORMATION

Type	Two-Component Epoxy Primer
Components - Two	Base (346 Line) Catalyst (346X2200A)
Volume Solids	35.19% ± 2%
Gloss	Flat
Coverage	One gallon of catalyzed material will cover approximately 564 sq ft/gal @ 1 mil dft.
Recommended DFT	1.5 – 3.0 mils dry film 188 - 376 sq ft/gal @ recommended dft
VOC	< 4.40 lbs/gal
Dry to Touch	15 min @ 77° F
Tack Free	30 – 45 min @ 77° F
Topcoat	1 hour @ 77° F
Pot Life	2 hours @ 70° F Do not use material that has exceeded its pot life.
Shelf Life	Two years (non-activated)
Flash Point	Combined base and catalyst - 64° F minimum

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