

280 LOW VOC Glaze

PRODUCT DESCRIPTION

280 LOW VOC Glaze high performance urethane is designed specifically for kitchen and bathroom refinishing. **280 LOW VOC Glaze** dries to a porcelain-like finish and maintains exceptional gloss & color retention.

280 LOW VOC Glaze offers a superior coating for:

- Porcelain
- Ceramic Tile
- Acrylic
- Fiberglass
- Cultured Marble

MIXING: **280 LOW VOC Glaze** is a two component system consisting of the base (component B) and activator (280X4565A). Both components' temperature must be above 55° before intermixing. Mixing ratio is 4 parts component B to 1 part component A (280X4565A) by volume. Thoroughly mix prior to use. This product has a pot life of 4-6 hours.

THINNING: Use **280 LOW VOC Reducer** (560X4327) at 1-2 parts by volume.

CLEAN UP: Acetone

SURFACE PREPARATION: Surface must be clean, dry, and free of moisture, oil, grease, loose paint, rust, silicone, polishes and waxes. **Note*** Acrylic urethanes are especially sensitive to moisture.

APPLICATION: Apply using an HVLP spray system equipped with a 1.0mm up to 1.5mm air cap set or conventional air system.

TECHNICAL INFORMATION

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| Type | Two-Component Acrylic Urethane |
| Components - Two | Base (Component B) and Activator (280X4565A) |
| Volume Solids | 52.53 ± 2% Activated |
| Gloss | High Gloss (280) 90% + on a 60° gloss meter Satin (276) 20% - 25% on a 60° gloss meter |
| Coverage | One catalyzed gallon will cover approximately 740 sq ft/gal @ 1 mil |
| Recommended DFT | 1.5 – 3.0 mils dry film |
| VOC | 2.8 lb/gal or less |
| Dry to Touch | 1 hour @ 77° F |
| Dry to Use | 24 hours @ 77° F |
| Flash Point | 64° F |
| Pot Life | 4-6 hours *Do not use material that has exceeded its pot life |
| Shelf Life | One year |
| Recommended Primer | Crosslink Adhesive 480X1919 or 2000 Epoxy Primer 346W0194B |

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