



## 280 LOW VOC Glaze

## PRODUCT DESCRIPTION

**280 LOW VOC Glaze** high performance urethane is designed specifically for kitchen and bathroom refinishing. **280 LOW VOC Glaze** dries to a porcelain-like finish and maintains exceptional gloss & color retention.

**280 LOW VOC Glaze** offers a superior coating for:

- Porcelain
- Ceramic Tile
- Acrylic
- Fiberglass
- Cultured Marble

**MIXING:** **280 LOW VOC Glaze** is a two component system consisting of the base (component B) and activator (280X4565A). Both components' temperature must be above 55° before intermixing. Mixing ratio is 4 parts component B to 1 part component A (280X4565A) by volume. Thoroughly mix prior to use. This product has a pot life of 4-6 hours.

**THINNING:** Use **280 LOW VOC Reducer** (560X4327) at 1-2 parts by volume.

**CLEAN UP:** Acetone

**SURFACE PREPARATION:** Surface must be clean, dry, and free of moisture, oil, grease, loose paint, rust, silicone, polishes and waxes. **Note\*** Acrylic urethanes are especially sensitive to moisture.

**APPLICATION:** Apply using an HVLP spray system equipped with a 1.0mm up to 1.5mm air cap set or conventional air system.

## TECHNICAL INFORMATION

Type	Two-Component Acrylic Urethane
Components - Two	Base (Component B) and Activator (280X4565A)
Volume Solids	52.53 ± 2% Activated
Gloss	High Gloss (280) 90% + on a 60° gloss meter Satin (276) 20% - 25% on a 60° gloss meter
Coverage	One catalyzed gallon will cover approximately 740 sq ft/gal @ 1 mil
Recommended DFT	1.5 – 3.0 mils dry film
VOC	2.8 lb/gl or less
Dry to Touch	1 hour @ 77° F
Dry to Use	24 hours @ 77° F
Flash Point	64° F
Pot Life	4-6 hours <b>*Do not use material that has exceeded its pot life</b>
Shelf Life	One year
Recommended Primer	Crosslink Adhesive 480X1919 or 2000 Epoxy Primer 346W0194B

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